



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3580-1
Job Sheet 167331



Part No: D3580-1

Job Qty: 10 ea

Part Name: Joggle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/1/17

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

DWG Rev. C ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/31/17	0.00	0.00	Start Up Waterjet1		DL
100	Waterjet	10 pcs		10/31/17	0.00	0.19	Waterjet1		DL DAL 38
120	QC	10 pcs		10/31/17	0.00	0.00	QC8		38
130	Small Fab	10 pcs		11/1/17	0.01	0.32	Small Fab		EP 9-89 DAS 38
140	QC	10 pcs		11/1/17	0.00	0.00	QC5		38
150	Packaging	10 pcs		11/1/17	0.00	0.00	Packaging3	57048	DAS 9-89
160	QC21-SA	10 Ea		11/1/17	0.00	0.00	QC21	17/1/17	6 NOV 17 2017 9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S18GA	0	152	0	0

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Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggle Bracket	0.194inches	+ 0.005 - 0.001	0.199 0.193	
2	Joggle Bracket	1.750inches ± 0.030	1.780 1.720		
3	Joggle Bracket	0.750inches ± 0.030	0.780 0.720		
4	Joggle Bracket	0.294inches ± 0.010	0.304 0.284		

Plex 10/31/17 10:25 AM dart.Michaud-Febrille.Victoria

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DART
AEROSPACE

S004737

Joggle Bracket

D3580-1

PART NO:
Revision:
Operation:
Quantity:
Change No:

Start up Operation

10

Mfg Date: 11/01/17

Job No: 167331

